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RBW2905G00332-3G
Job Sheet 188993



Part No: RBW2905G00332-3G

Job Qty: 8 pcs

DAS
21
9-89

Part Name: Adapter Assembly, Pcm Pressure Line



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	2/28/19		0.08	0.75	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	2/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	6 pcs	2/28/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S155506



Part: RBW2905G00332 - 3G

Job No: 188993

Serial No/Batch: S155506

Revision 2

Inspector:

Exp Date:

Instructions:

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Date: 02/21/19

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19/03/01

Plex 1/17/19 10:50 AM Dart.lajeunesse.marie

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	6 pcs	2/28/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

Part Op **100** - (Small Fab) 1- Assemble as pre DWG RBW2905G00332-3G ***NOTE SEE INSTALLATION INSTRUCTIONS
 Descriptions: ATTACHED. For the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)
110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

MAR 05 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6 BU-S	Nut 3/8" Furulock, Steel (Fluid Connector)	6 Ea (1 ea)	100-Small Fab - 1	- 5154913
6 TU-S	Ferrule Rnd 3/8" Flareless, Steel (Fluid Connector)	6 Ea (1 ea)	100-Small Fab - 1	5154914
BR 2403-12-06	Union #6 To #12 (Fluid Connector)	6 Ea (1 ea)	100-Small Fab - 1	5075146
N-2784-06	Coupling (Stratoflex)	6 Ea (1 ea)	100-Small Fab - 1	6x 5082455
RBW2905G00332-3G-7	Tube Assembly	6 pcs (1 ea)	100-Small Fab - 1	5155425

1x 5084379
↓
4x 5116735

Job Allocations

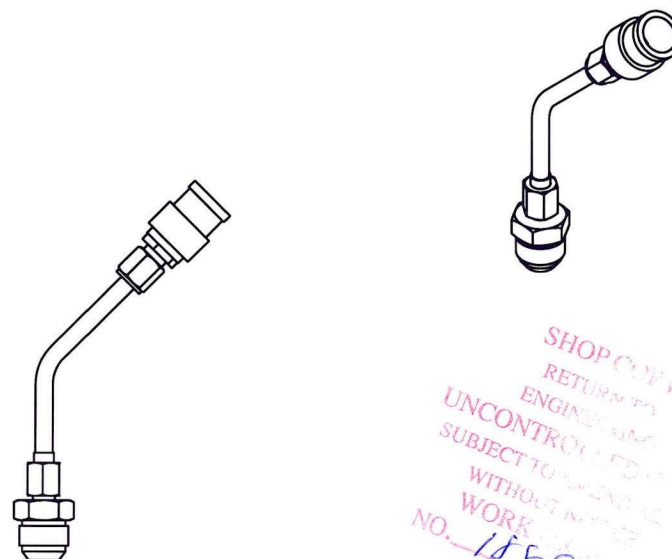
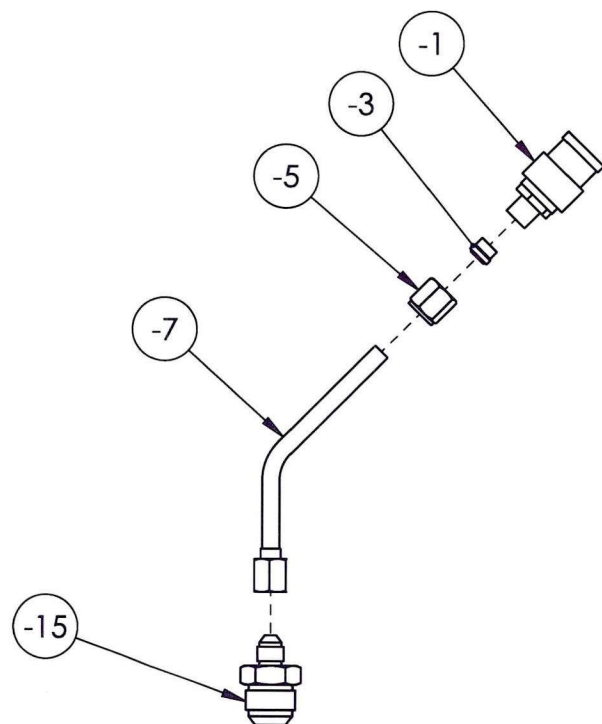
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	6 BU-S	6	11	0
	6 TU-S	6	8	0
	BR 2403-12-06	6	12	0
	N-2784-06	6	11	0
	RBW2905G00332-3G-7	6	0	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165006 TO N-2784-06. -3, -5, -11, & -13 CH'D MATERIAL FROM STEEL, ZINC PLATED TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. ADDED NOTES 1 & 2.	10/9/2013	RJC	JAG
2	15-0314	-9 CH'D MATERIAL WAS S.S. IS SEAMLESS S.S.	9/30/2015	RJC	JAG



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WORK IN PROGRESS
NO. 158993 MWS
18-01-17

NOTES:

1. REF. AGUSTA T/N: 3G2905G00332.
2. PART OF KIT: RBW2905G00132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	COUPLING		STRATOFLEX # N-2784-06	1
		B/O	-3	1	FERRULE	STEEL	Ø3/8 FLARELESS FERRULE FLUID CONNECTOR # 6 TU-S	1
		B/O	-5	1	NUT	STEEL	3/8 FURULOK FLUID CONNECTOR # 6 BU-S	1
	X		-7	1	TUBE ASSEMBLY			2
1		B/O	-9		TUBE	SEAMLESS S.S.	Ø3/8 X .049 WALL X 6.0	2
1		B/O	-11		NUT	STEEL	FLARE NUT FLUID CONNECTOR # 6 BTX-S	2
1		B/O	-13		SLEEVE	STEEL	Ø3/8 TUBE SLEEVE FLUID CONNECTOR # 6 TX-S	2
		B/O	-15	1	UNION	STEEL	#6 TO #12 FLUID CONNECTOR # BR 2403-12-06	1
ASSY	-7							

DART AEROSPACE	
TITLE ADAPTER ASSY, PCM PRESSURE LINE	
DWG NO. RBW2905G00332-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011
SHEET 1 OF 2	